



Technical Data – HB347

Product description

- Double coated tape
- Colour: Clear
- Excellent stability and balance among peel adhesion, adhesion and holding power

Construction

- White PE Paper 110g/m²
- Acrylic adhesive



- **Technical data**

Item	Unit		Spec.		Test method
Total Thickness	µm	Inch	77~87	.003	-
Coating thickness: A side	µm	Inch	35~40	.0014	-
Coating thickness: B side	µm	Inch	30~35	.0012	-
Initial Tack (A/B side)	cm	Inch	< 5	< 2	PSTC-6 #14 ball
Holding power (A/B side)	h	-	> 24 hrs	-	PSTC-7, 1kg/25x25mm
Holding power for temperature resistance 60°C	h	-	> 24 hrs	-	PSTC-7, 0.5kg/25x25mm
Adhesion (A/B side)	g/25mm	OZ/in	> 1500	> 52.91	PSTC-1

Remarks

1. Testing conditions: Lab temperature 23±5°C; Lab humidity 55%±10% RH.
2. To be stored under constant temperature of 10~20°C; avoid exposing to high humidity.
3. Under normal condition, it can be stored for one year.

Application

Fixing and bonding light components, point of sale fixing, sign mounting, fixing plastic trims , print plate mounting.

Note

Unless stated otherwise all values given are average. All of the tapes in our range should be thoroughly tested on the substrates in the particular application they are intended for. Hi-Bond Tapes Ltd. will not be responsible for product failure unless full testing has been completed. The customer has to decide on the tapes suitability for the intended application.



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